Opening Conference cont'd

(Answer questions only, do not volunteer information)

- What to have ready for review
- IIPP Document and Records to support the program
 - Periodic Inspection Records
 - Routine and Special Training Records
 - Haz. Com Program w/ Master List of Chemicals
 - Permits, i.e., pressure vessels, compressors, etc.
- Other Written Programs where applicable
 - Respiratory Protection Program
 - Hearing Conservation Program
 - Confined Space Program

Inspection

Things to consider Inform Officer of:

YOUR HOUSE RULES AND ENFORCE THEM ON THE OFFICER (I.E.)

PPE needed prior to entry

Wrap around Goggles, Nomex, Steel Toed Shoes, etc.

Special Hazards, Equipment, Process

• Chemistries, Bio-hazards, Trenching, etc.

Special Certification Requirements

- Asbestos Cert
- HazWoper Cert
- Confined Space
- Lead Cert





"Walk-thru"

Accompany the Inspector



- 1. The shortest distance **DEFINITELY** a straight line
- 2. What the Officer sees, you must see.
- 3. What the Officer hears, you must hear.

Note: Employee may ask compliance officer to talk in private.

- 4. Photograph what the Officer photographs
- 5. Sample what the Officer samples
- 6. Measure what the Officer measures
- 7. DOCUMENT observations and findings

Closing Conference

 Compliance Officer should summarize findings, clarify any additional needs and arrange for any further visits

Ask Questions

- Clarify ambiguity of any condition(s) observed
- Clarify documents requests
- Ask what criteria is applied to abatement dates -Serious/General/Regulatory
- Ask for expected closing or abatement dates

Section 3203 (T8CCR3203) Injury and Illness Prevention Program

Importance of this Order

- Applies to ALL Employers doing business in California at any time
- Establishes the who, what, when, where, why and HOW of Health and Safety in the workplace
- Cal/OSHA's General Duty Clause
- Composed of 7 Sections
- Still the most often cited Safety Order! WHY!?
 - ✓ House and Record keeping is inadequate

- (a) Program must be written
- (a)(1) Person(s) with authority and responsibility...
- (a)(2) Include a <u>system for ensuring</u> that employees comply with safe work practices. Include: recognition... training and retraining programs, disciplinary actions, <u>or any other such means</u> that ensures employee compliance
- (a)(3) Include a <u>system of communication with employeesSubstantial compliance includes</u>: meetings, training programs, posting written communications...<u>or</u> labor/management safety committee.

Exception: Employers with <10 employees may communicate and **instruct orally in general safe work practices.**

(a)(4) Include <u>procedures</u> for identifying and evaluating work place hazards including scheduled periodic inspections...Inspections shall be...

(a)(4)(A) When...first established.

(a)(4)(B) When new processes, substances, procedures, or equipment are introduced.

(a)(4)(C) Whenever...made aware of new hazard or previously unrecognized hazard. Note: if supervisor knows – EMPLOYER knows.

- (a)(5) Include a <u>procedure</u> for investigating occupational injuries or illnesses.
- (a)(6) Include methods and/or procedures for correcting unsafe work practices, conditions and work procedures in a timely manner:
- (a)(6)(A) When discovered or observed; and
- (a)(6)(B) When an imminent hazard exists and cannot be immediately abated without endangering employee(s) and/or property. (competent person?)

- (a)(7) Provide training and instruction:
- (a)(7)(A) When program first established.
- (a)(7)(B) For all new employees.
- (a)(7)(C) To all employees given new jobs for which training has not previously been received.
- (a)(7)(D) When new substances, processes, procedures or equipment are introduced.
- (a)(7)(E) When employer is made aware of a new or previously unrecognized hazard.
- (a)(7)(F) For supervisors to familiarize themselves with the safety and health hazards which their employees are being exposed.

(b)(1) Records of scheduled and periodic inspections. Includes: person(s) conducting inspection, unsafe conditions and work practices and corrective action. Records maintained for 3 years.

Exception: Employers with <10 employees may elect to maintain inspection records only until the hazard is corrected.

(b)(2) Documentation of employee safety and health training, including person(s) conducting the training, name or I D of employee trained, training date(s), and type(s) of training. Records shall be maintained for 1 year.

Safety Committee

- (c) If a labor/management safety committee is used to comply with subsection (a)(3), Employer will be in substantial compliance if the committee:
- (c)(1) Meets regularly, but not less than quarterly.
- (c)(2) Prepares and makes available to affected employees, written records of the safety and health issues discussed at the committee meetings and are maintained for 3 years.
- (c)(3) Reviews results of the periodic inspections.
- (c)(4) Reviews investigations and causes of occupational injuries and illnesses. Where appropriate submits suggestions to management for the prevention of future incidents.

Safety Committee Cont'd

- (c)(5) Reviews investigations of alleged hazardous conditions brought to the attention of a committee member. When determined necessary by the committee, the committee may conduct its own inspection and investigation to assist in remedial action.
- (c)(6) <u>Submits</u> recommendations to assist in the evaluation of employee safety suggestions; and (c)(7) Upon request from the Division, <u>verifies</u> abatement action taken by the employer to abate citations issued by the Division

Health & Safety Inspections

Involve:

- Knowledge of Work/Process/Equipment AND
- Recognition of Hazards by seeing, hearing, feeling, smelling AND
- Evaluation of Hazards through sampling, photographing, analyzing AND
- Controlling of Hazards through research and applying Best Available Control
 Technology/procedure, then control first by:

LADDERS OF CONTROLS

Involve:

Engineering controls

· Ventilation/Noise Baffles etc.

Administrative controls

Rotate Employee/Task Redesign

Personal Protective Devices

Ear Plugs/Respirators
 <u>Don't Know How?</u> Get Help!! Where?
 Cal/OSHA Consultation – IT'S FREE!!!!!!!

Functionally, IIPP Code Speak for:

"system, procedure, means, methods, etc".,

means:

Show YOUR DECISION LOGIC.

Prove your Situational Analysis of your process

DOYOU DO ONE OF THESE??

Hazard Correction Work Order Matrix

Hazard Non Imminent					
P r	Slight 1	Serious 2	Serious 3	Danger 4	
o Possible But Remote b 1	1	2	3	4	
a Reasonable b But Unlikely i 2	2	4	6	8	
l Occasional i 3	3	6	9	12	
y Probable 4	4	8	12	16	
Frequent 5	5	10	15	20	

Mishap Probability

- 1. Unlikely but possible
- 2. Occurs once in 3 years
- 3. Occurs at least once per year
- 4. Occurs several times per year
- 5. Occurs any time

Hazard

- 1. Slight No Injury or Equipment damage
- 2. Non-Serious Controllable by operator or procedure
- 3. Serious Causes injury or equipment damage
- 4. Imminent Death; severe injury or major damage

Wrk Ord Period for Correction

I. Immediate (ASAP)

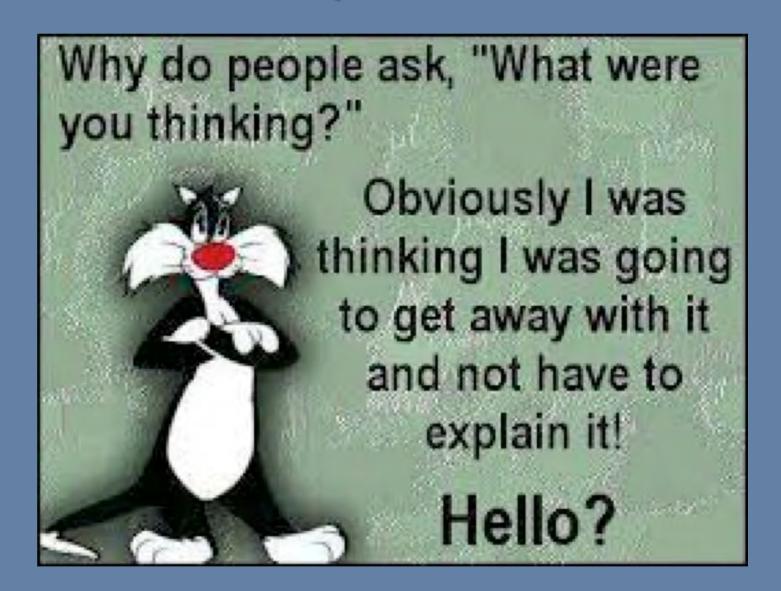
2. Correction W/In 14 Days

3. Correction W/In 30 Days

4. Correction as resources

become available

Q & A



2019 PARMA Conference Cal/OSHA Inspection Survival Guide — Part II MOST COMMONLY ISSUED CITATIONS - Examined

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2017 Cal/OSHA Most Common Citation — All Industries

#	Standard	Title	Tot. Vio	#Ser	%
1	3203	✓ IIPP	2352	233	9.9
2	3395	✓ Heat Illness	2046	286	14.0
3	1509	✓ Code of Safe Practice	1226	64	5.2
4	3314	✓ LOTO	691	323	46.7
5	342	Reporting	621	5	8.0
6	5194	✓ Haz.Com.	602	14	2.3
7	5144	✓ Resp. Protection	484	36	7.4
8	6151	Portable Fire Ext	419	3	0.7
9	1512	Constr Em Med Svcs	371	3	8.0
10	5162	Eyewash/Shower	367	180	49.0
11	461	Pressure Vessel Permit	364	4	1.1
12	3276	Portable Ladders	347	134	38.6
13	2340.16	Clear Space-Elec Equip	326	2	0.6
14	3650	Ind. Trucks - Gen Req.	316	101	32.0
15	3328	Machinery & Equipment	284	109	38.4
16	3400	Med Svcs. & First Aid	212	12	5.7
17	3668	Powered Ind. Truck Oper Train	197	17	8.6
18	1670	Pers. Fall Protect Systems	195	130	66.7
19	5189	✓ Process Safety Mgmnt	189	23	12.2
20	3421	Tree Wrk., Mnt., Removal – Gen	178	29	16.3
21	2500.8	Flex Cords - uses not permitted	169	2	1.2
22	4650	Compr. Gas and Air Cylinders	169	55	32.5
23	3577	Protection of Abrasive Wheels	166	114	68.7
24	3380	Person Protective Devices	165	27	16.4
25	1644	Metal Scaffolds	153	96	62.7

[✓] Code requires a comprehensive written program – Note: 6 out of 10 top
citations are "program" based codes.

Health & Safety Inspections

Require:

- Hazard Recognition Understanding process flow and verify existence by seeing/hearing/feeling/interviewing
- Evaluation Quantify (sampling) based on Severity/Extent and Liklihood AND
- Control Establish timely priority using ladder of control

LADDERS OF CONTROLS

Involve:

Engineering controls

Ventilation/Noise Baffles etc.

Administrative controls

Rotate Employee/Task Redesign

Personal Protective Devices

Ear Plugs/Respirators

Don't Know How? Get Help!! Where? Cal/OSHA Consultation – IT'S FREE!!!!!!!

IIPP & other Safety Code Speak require understanding of:

"system, procedure, means, methods, etc"., means:

Show YOUR Decision logic.

Prove YOUR Situational analysis of

your processes, personnel, equipment but mostly, do you

understand "CODE SPEAK"

TYPES OF CODES - Helpful Tells

Proscriptive – Contains words like "shall/will/must"

Performance – Scenario based contains option words like may/should/could/consider

Hybrid – Begins with duty statement, then scenario based allows for options – See IIPP/HAZCOM/LOTO/Confined Spaces

Consensus – NIOSH/NFPA/ANSI/CGA/etc. – Enforceable as "Best Practice" and/or if mentioned in codes

T8CCR 3203 IIPP

(a)(2) Include a <u>system for ensuring</u> that employees comply with safe work practices. Include: recognition... training and retraining programs, disciplinary actions, <u>or</u> <u>any other such means</u> that ensures employee compliance

PROVE functional outcome measures:

- ☐ What is progressive discipline? 1,2,3 Strikes???
- ☐ How is it applied? Based on severity of the outcome?
- ☐ Is it universally applied & equitably enforced? Evidenced throughout the organization?

T8CCR 3203 IIPP

(a)(3) Include a <u>system of communication with employees</u> <u>Substantial compliance includes</u>: meetings, training programs, posting written communications... <u>or</u> labor/management safety committee. $\{3203(c)(1)-(7)\}$

What's required but missing in most = Structure

- ☐ Controlling order "Roberts" rules of order
- Number Odd or Even, what is a quorum?
- ☐ Pre-qualifications member technical experience?
- ☐ Committee Chair equally shared?

T8CCR 3203 IIPP

- (a)(4) Include <u>procedures</u> for identifying and evaluating work place hazards including scheduled periodic inspections...Inspections shall be...
- (a)(4)(B) When new processes, substances, procedures, or equipment are introduced.
- (a)(4)(C) Whenever...made aware of new hazard or previously unrecognized hazard. Note: if supervisor knows EMPLOYER knows.

What's required but missing in most = **EVALUATION**and the problem with Checklists

- ☐ What is the N/A all about?
- ☐ No mechanism to TRIAGE hazards
- ☐ No formal/consistent approach to quantifying

T8CCR 3203 IIPP

(a)(5) Include a <u>procedure</u> for investigating occupational injuries or illnesses.

What's required but missing in most = EVALUATION

and the problem with Checklists

- ☐ What is the N/A all about?
- ☐ No mechanism to TRIAGE hazards
- □ No formal/consistent approach to quantifying

T8CCR 3203 IIPP

- (a)(6) Include methods and/or procedures for correcting unsafe work practices, conditions and work procedures in a timely manner:
- (a)(6)(A) When discovered or observed; and
- (a)(6)(B) When an imminent hazard exists and cannot be immediately abated without endangering employee(s) and/or property. (competent person?)

Missed understanding:

Established correction time line based on severity/extent/likelihood a.k.a. RISK assessment vs. correction

Ex. = Cal/OSHA Abatement Terms:

General <14-30 days

Serious <3-5 days

T8CCR 3203 IIPP

- (a)(7) Provide training and instruction:
- (a)(7)(B) For all new employees.
- (a)(7)(F) For supervisors to familiarize themselves with the safety and health hazards which their employees are being exposed.

Missed understanding:

Established correction time line based on severity/extent/likelihood a.k.a. RISK assessment vs. correction

Ex. = Cal/OSHA Abatement Terms:

General <14-30 days

Serious <3-5 days

T8CCR 3380(f) Personal Protective Equipment

Hazard assessment and equipment selection.

- (1) The employer shall assess the workplace to determine if hazards are present, or are likely to be present, which necessitate the use of personal protective equipment (PPE). If such hazards are present, or likely to be present, the employer shall:....
- (2) The employer shall verify that the required workplace hazard assessment has been performed through a written certification that identifies the workplace evaluated; the person certifying that the evaluation has been performed; the date(s) of the hazard assessment; and, which identifies the document as a certification of hazard assessment.

Missed Opportunity:

Required document missing or incomplete

T8CCR 3328 Machinery & Equipment

- (a) All machinery and equipment:
- (1) shall be designed or engineered to safely sustain all reasonably anticipated loads in accordance with recognized engineering principles; and
- (2) shall not be used or operated under conditions of speeds, stresses, loads, or environmental conditions that are contrary to the manufacturer's recommendations or....

Wissed Opportunity: EMPLOYERS DO NOT MAINTAIN & FOLLOW

- ☐ OWNERS MANUAL
- **□ USERS MANUAL**
- ☐ REPAIR MANUAL

T8CCR 5097 Hearing Conservation

- (b) Monitoring.
- (1) When information indicates that any employee's exposure may equal or exceed an 8-hour time-weighted average of 85 decibels, the employer shall obtain measurements for employees who may be exposed at or above that level. Such determinations shall be made by December 1, 1982.

Missed Opportunity: EMPLOYERS DO NOT RELY ON SUBJECTIVE/OBJECTIVE DATA OR INFORMATION

- OWNERS MANUAL
- ☐ EMPLOYEE SYMPTONS

T8CCR 5155 Airborne contaminants

- (e) Workplace Monitoring.
- (1) Whenever it is reasonable to suspect that employees may be exposed to concentrations of airborne contaminants in excess of levels permitted in section 5155(c), the employer shall monitor (or cause to have monitored) the work environment so that exposures to employees can be measured or calculated.

Missed Opportunity: EMPLOYERS DO NOT RELY ON SUBJECTIVE/OBJECTIVE DATA OR INFORMATION

- **□ SAFETY DATA SHEETS**
- ☐ SMELLS/EMPLOYEE COMPLAINTS
- ☐ EMPLOYEE SYMPTONS

OTHER - MOST COMMON

HEAT ILLNESS
PREVENTION
RESPIRATORY
PROTECTION
L.O.T.O.

HAZCOM
MACHINE GUARDING
FORKLIFT
CONFINED SPACE

Missed Opportunity: EMPLOYERS DO NOT UNDERSTAND PERFORMANCE BASED STANDARDS

- ☐ DO NOT ENGAGE IN SITUATIONAL ANALYSIS
- DO NOT INITIATE JHA/JSA/RISK ASSESSMENTS
- ☐ DO NOT DEVELOP CONSISTENT PROGRAMS

Health and Safety Templates and Resources

http://ilo.org/safework/info/publications/WCMS 113135/lang--en/index.htm

http://jsa.ehs.ucla.edu/

http://www.ehs.berkeley.edu/job-safety-analysis-jsas-listed-topic

http://www.isri.org/safety-best-practices/isri-safety/isri-safety-resources/osha-resources/osha-inspection-checklist#.WSrqzuvyuj4

https://www.worksafebc.com/en

https://www.statefundca.com/home/StaticIndex?id=http://content.
statefundca.com//safety/HazardChecklists.asp